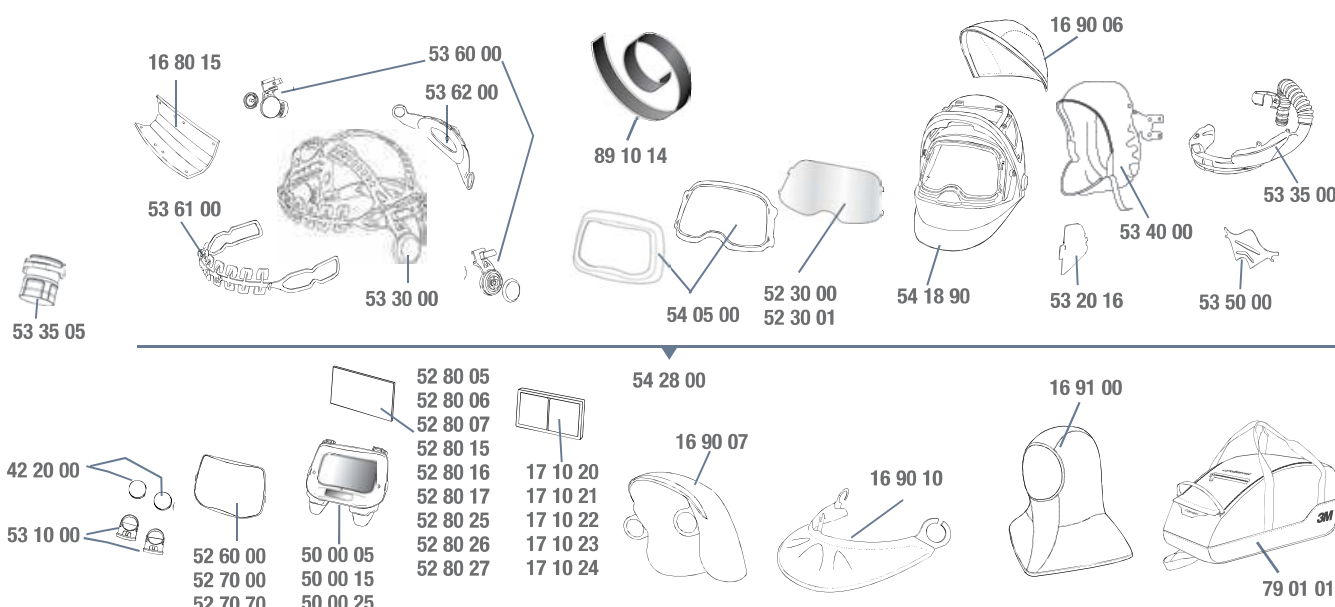


3M™ Speedglas™ Welding Helmet 9100 FX Air



Part No	Description	Part No	Description	Part No	Description
54 77 00*	Speedglas welding helmet 9100 FX Air, without welding filter, with Adflo powered air respirator.	54 88 00*	Speedglas welding helmet 9100 FX Air, without welding filter, with Versaflow supplied air regulator V-500E.	54 90 05*	Upgrade kit: welding helmet with 9100V filter, breathing tube (834016) and carry bag.
54 77 05*	Speedglas welding helmet 9100 FX Air with 9100V filter, with Adflo powered air respirator.	54 88 05*	Speedglas welding helmet 9100 FX Air with 9100V filter, with Versaflow supplied air regulator V-500E.	54 90 15*	Upgrade kit: welding helmet with 9100X filter, breathing tube (834016) and carry bag.
54 77 15*	Speedglas welding helmet 9100 FX Air with 9100X filter, with Adflo powered air respirator.	54 88 15*	Speedglas welding helmet 9100 FX Air with 9100X filter, with Versaflow supplied air regulator V-500E.	54 90 25*	Upgrade kit: welding helmet with 9100XX filter, breathing tube (834016) and carry bag.
54 77 25*	Speedglas welding helmet 9100 FX Air with 9100XX filter, with Adflo powered air respirator.	54 88 25*	Speedglas welding helmet 9100 FX Air with 9100XX filter, with Versaflow supplied air regulator V-500E.		

* With bag (79 01 01)



Accessories and spare parts

Part No	Description	Part No	Description	Part No	Description
16 80 15	Comfort sweatband, pkg of 3.	52 80 05	Inner cover plate for 9100V filter, pkg of 5. Plate marking 117x50.	53 35 00	Air duct.
16 90 06	Head protection, (small).	52 80 06	Inner cover plate, +1 shade for 9100V filters, pkg of 3.	53 35 05	Adapter for non-QRS breathing tubes when using Speedglas welding helmet series 9100.
16 90 07	Head protection, (large).	52 80 07	Inner cover plate, +2 shade for 9100V filters, pkg of 3.	53 40 00	Face seal.
16 90 10	Neck protection, black.	52 80 15	Inner cover plate for 9100X filter, pkg of 5. Plate marking 117x61.	53 50 00	Air deflector.
16 91 00	Hood, black/grey.	52 80 16	Inner cover plate, +1 shade for 9100X filter, pkg of 3.	53 60 00	Pivot mechanism, left and right.
17 10 20	Magnifying lens 1.0.	52 80 17	Inner cover plate, +2 shade for 9100X filter, pkg of 3.	53 61 00	Headband, front part.
17 10 21	Magnifying lens 1.5.	52 80 25	Inner cover plate for 9100XX filter, pkg of 5. Plate marking 117x77.	53 62 00	Headband, back part.
17 10 22	Magnifying lens 2.0.	52 80 26	Inner cover plate, +1 shade for 9100XX filter, pkg of 3.	54 05 00	Front cover kit.
17 10 23	Magnifying lens 2.5.	52 80 27	Inner cover plate, +2 shade for 9100XX filter, pkg of 3.	54 18 90	Speedglas welding helmet 9100 FX Air, without filter, without face seal, without air duct, without headband.
17 10 24	Magnifying lens 3.0.	35 10 00	Battery holder, pkg of 2.	54 28 00	Speedglas welding helmet 9100 FX Air, without welding filter, with headband.
42 20 00	Battery, pkg of 2.	35 20 16	SideWindows cover plate, 2 pairs.	79 01 01	Product carry bag.
50 00 05	Speedglas welding filter 9100V.	35 30 00	Speedglas headband 9100, with assembly parts.	89 10 14	Velcro for Head cover, pkg of 2.
50 00 15	Speedglas welding filter 9100X.				
50 00 25	Speedglas welding filter 9100XX.				
52 30 00	Visor plate, standard, pkg of 5.				
52 30 01	Visor plate, anti-fog, pkg of 5.				
52 60 00	Outer protection plate, standard, pkg of 10.				
52 70 00	Outer protection plate, extra scratch resistant, pkg of 10.				
52 70 70	Outer protection plate, heat resistant, pkg of 10.				