

# Duramax® Hyamp™ 180° full-length machine torch parts

For use with the Powermax125®

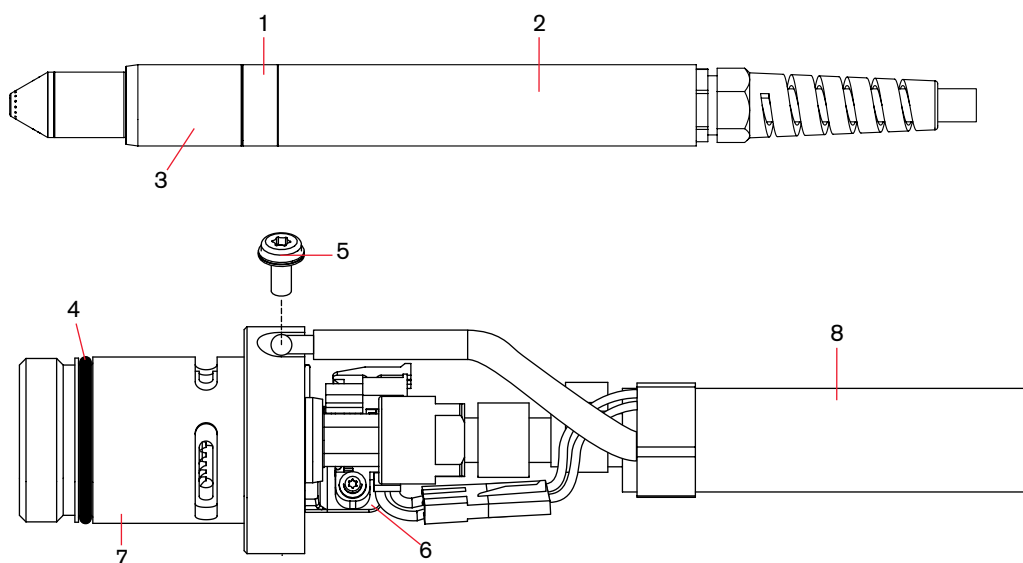


## Duramax Hyamp 180° full-length machine torch assembly

The entire machine torch and lead assembly can be replaced, or individual component parts can be replaced. Use the following part numbers to replace the entire Duramax Hyamp 180° full-length machine torch assembly. Part numbers starting with 059 indicate complete torch and lead assemblies. The standard OD on Duramax Hyamp torches is 45 mm (1.75"). Please note Duramax Hyamp torches and consumables are also compatible for use with Powermax65/85/105 systems.

Item	Kit/Part number	Description
	059519 <sup>1</sup>	Duramax Hyamp 180° full-length machine torch assembly with 4.6 m (15') lead
	059520 <sup>1</sup>	Duramax Hyamp 180° full-length machine torch assembly with 7.6 m (25') lead
	059521 <sup>1</sup>	Duramax Hyamp 180° full-length machine torch assembly with 10.7 m (35') lead
	059522 <sup>1</sup>	Duramax Hyamp 180° full-length machine torch assembly with 15 m (50') lead
	059523 <sup>1</sup>	Duramax Hyamp 180° full-length machine torch assembly with 23 m (75') lead
1	428248	Kit: Duramax Hyamp 180° machine torch coupler
2	428144	Kit: Duramax Hyamp 180° full-length machine torch positioning sleeve
3	428145	Kit: Duramax Hyamp 180° machine torch mounting sleeve
4	428253	Kit: Duramax Hyamp O-ring (5)
5	075696	Pilot terminal screw
6	228720	Kit: Duramax/Hyamp/MRT 180° machine torch cap-sensor switch
7	428147	Kit: Duramax Hyamp 180° machine torch main body
8	428149	Kit: Duramax Hyamp 180° machine torch lead, 4.6 m (15')
8	428150	Kit: Duramax Hyamp 180° machine torch lead, 7.6 m (25')
8	428151	Kit: Duramax Hyamp 180° machine torch lead, 10.7 m (35')
8	428152	Kit: Duramax Hyamp 180° machine torch lead, 15 m (50')
8	428153	Kit: Duramax Hyamp 180° machine torch lead, 23 m (75')
	428260	Kit: Duramax and Duramax Hyamp torch quick disconnect repair (lead side)

<sup>1</sup>The torch assembly does not include consumables.



See pages 64–65 for current system part number information.