

MIG/MAG WELDING TORCHES **MB EVO**

MB EVO 15 ■ **MB EVO 25**



MB EVO 15

MB EVO 25



MB EVO 15

Rating: 180/150 A CO₂
180/150 A Mixed gas M21*
Duty cycle: 35%/60%
Wire Ø: 0.6-1.0 mm

MB EVO 25

Rating: 230 A CO₂
200 A Mixed gas M21*
Duty cycle: 60%
Wire Ø: 0.8-1.2 mm

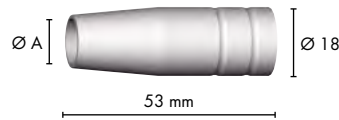
Torch complete		Part-No.			Torch neck	
Type	Handle	3 m	4 m	5 m	Type	Part-No.
MB EVO 15	MB EVO	002.0709.1	002.0710.1	002.0711.1	50°	002.0715.1
MB EVO 25	MB EVO	004.0668.1	004.0669.1	004.0670.1	50°	004.0663.1

Technical data according to EN 60 974-7 ■ DIN EN ISO 14175

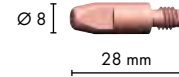
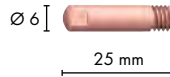
Wear parts

MB EVO 15

MB EVO 25



Gas nozzle (10 pcs.)	Ø A		Ø B	
Cylindrical	Ø 16	145.0041	Ø 18	145.0042
Conical	Ø 12	145.0075*	Ø 15	145.0076**
Tapered	Ø 9.5	145.0123	Ø 11.5	145.0124

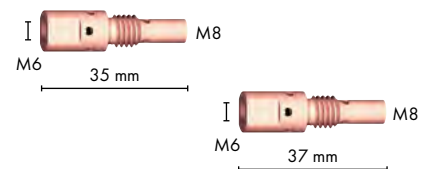


Contact tip (10 pcs.)	M6		M6	
E-Cu	Ø 0.6	140.0008	-	-
	Ø 0.8	140.0059*	140.0051	-
	Ø 1.0	140.0253	140.0242**	-
	Ø 1.2	-	140.0379	-
CuCrZr	Ø 0.6	140.0855	-	-
	Ø 0.8	140.0062	140.0054	-
	Ø 1.0	140.0256	140.0245	-
	Ø 1.2	-	140.0382	-

For more contact tips see chapter "Accessories & special equipment"



Nozzle spring (100 pcs.)		
	002.0058*	003.0013**



Gas nozzle holder (1 pc.) Contact tip holder (10 pcs.)			
M6	002.0078.10*	142.0001**	142.0267.10



Liner	Ø	for 3 m	for 4 m	for 5 m
Insulated liner	Ø 0.6	124.0011	124.0012	124.0015
	Ø 0.8	124.0011*	124.0012*	124.0015*
	Ø 1.0	124.0026**	124.0031**	124.0035**
	Ø 1.2	124.0026	124.0031	124.0035

For more liner see chapter "Accessories & special equipment"

Standard equipment

* Included in the standard equipment for complete torches MB EVO 15

** Included in the standard equipment for complete torches MB EVO 25